

Effects of factors

Main effects: Expected average response when the factor is on its high level - Expected average response when the factor is on its low level, i.e. $E(\bar{Y}_H - \bar{Y}_L)$

Estimate $\bar{y}_H - \bar{y}_L$

For temperature: $\hat{A} = \frac{79+75}{2} - \frac{61+67}{2} = \underline{13}$

Notice: $b_A = (\underline{X}_A' \underline{X}_A)^{-1} \underline{X}_A' \underline{y} = \frac{1}{4}(-67+79-61+75) = \underline{6.5}$

For Carbon: $\hat{B} = \frac{61+75}{2} - \frac{79+67}{2} = \underline{-5}$

and $b_B = (\underline{X}_B' \underline{X}_B)^{-1} \underline{X}_B' \underline{y} = \frac{1}{4}(-67-79+61+75) = \underline{-2.5}$

Interaction between two factors: Half the main effect of a factor when the other is on its high level - half the main effect of a factor when the other is on its low level.

$$\hat{AB} = \frac{75-61}{2} - \frac{79-67}{2} = 1$$

$$b_{AB} = (\underline{X}_{AB}' \underline{X}_{AB})^{-1} \underline{X}_{AB}' \underline{y} = \frac{1}{4}(67-79-61+75) = 0.5$$

Signs for computing effects

Temp	Carbon	Temp x Carbon
-	-	+
+	-	-
-	+	-
+	+	+

Other level codes

A	B	
-	-	1
+	-	a
-	+	b
+	+	ab

2³ experiment

A B C
Temperature Carbon Temperature in

- + - + - +

A	B	C	AB	AC	BC	ABC	level code	y
-	-	-	+	+	+	-	1	67
+	-	-	-	-	+	+	a	79
-	+	-	-	+	-	+	b	61
+	+	-	+	-	-	-	ab	75
-	-	+	+	-	-	+	c	59
+	-	+	-	+	-	-	ac	90
-	+	+	-	-	+	-	bc	52
+	+	+	+	+	+	+	abc	87

$$\hat{A} = \frac{79 + 75 + 90 + 87}{4} - \frac{67 + 61 + 59 + 52}{4} = 23$$

$$\hat{B} = \frac{61 + 75 + 52 + 87}{4} - \frac{67 + 79 + 52 + 90}{4} = -5$$

$$\hat{C} = \frac{59 + 90 + 52 + 87}{4} - \frac{67 + 79 + 61 + 75}{4} = 1.5$$

$$\hat{\mu}_{AB} = \frac{67 + 75 + 59 + 87}{4} - \frac{79 + 61 + 90 + 52}{4} = 1.5$$

$$\hat{\mu}_{AC} = \frac{67 + 61 + 90 + 87}{4} - \frac{79 + 75 + 59 + 52}{4} = 10$$

$$\hat{\mu}_{BC} = \frac{67 + 79 + 52 + 87}{4} - \frac{61 + 75 + 59 + 90}{4} = 0$$

$$\hat{\mu}_{ABC} = \frac{80 + 52 + 54 + 72}{4} - \frac{83 + 45 + 60 + 68}{4} = 0.5$$

Evaluation of significant effects in unreplicated experiments

$$\hat{\text{Effect}} = \frac{\sum_{i=1}^m \delta_i y_i}{\frac{m}{2}}, \quad \text{or } m \text{ is the number of observations and } \delta_i \text{ is either } 1 \text{ or } -1$$

$$\sigma_{\text{effect}}^2 = \frac{\sum_{i=1}^m \delta_i^2 \text{Var}(y_i)}{\frac{m^2}{4}} = 4 \frac{\sum_{i=1}^m \sigma^2}{m^2} = \frac{4m\sigma^2}{m^2} = \frac{4\sigma^2}{m}$$

Assume all effects are zero and that y_i are normally distributed with the same variance, $i=1, 2, \dots, m$

Then the estimators of the effects are $N(0, \frac{4\sigma^2}{m})$

In a normal probability plot the estimated effects should all be lying on a straight line. Those who fall off can be considered to be significant.